

IN SITU MONITORING OF REINFORCEMENT CORROSION BY MEANS OF ELECTROCHEMICAL METHODS

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ABSTRACT

The well-known and usually adapted potential mapping technique, measuring half-cell potential on concrete surface leads to some misinterpretation especially in structures placed in wet and anaerobic environment. In order to avoid these problems additional polarization technique has been introduced.

The method, called *galvanostatic pulse technique*, is now successfully applied on site. Measurements have been performed on different structures and its elements, such as supporting beam, bridge pillars and concrete decks.

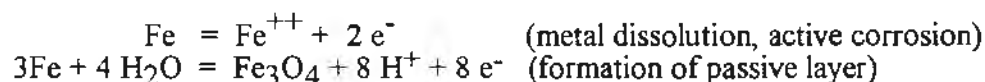
The results of these measurements are presented in the paper and show that it is also possible to detect the corrosion state when the half-cell potential are difficult to interpret.

Keywords: Concrete, steel reinforcement corrosion, site measurements, galvanostatic pulse method.

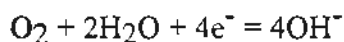
1. INTRODUCTION

Steel reinforcement embedded in concrete will not normally corrode due to the formation of a protective iron oxide film which passivates the steel in the strongly alkaline conditions of the concrete pore fluid. This passivity can be destroyed by chlorides penetrating through the concrete and due to carbonation. Corrosion is then initiated. Steel corrosion is an electrochemical process involving establishment of corroding and passive sites on the metal surface. Fig. 1 illustrates a mechanism of such a corrosion process, in which both anode and cathode reactions are taking place.

The anode reactions are:



The released electrons travel through the steel to the local cathode on which they are used in the oxygen reduction reaction,



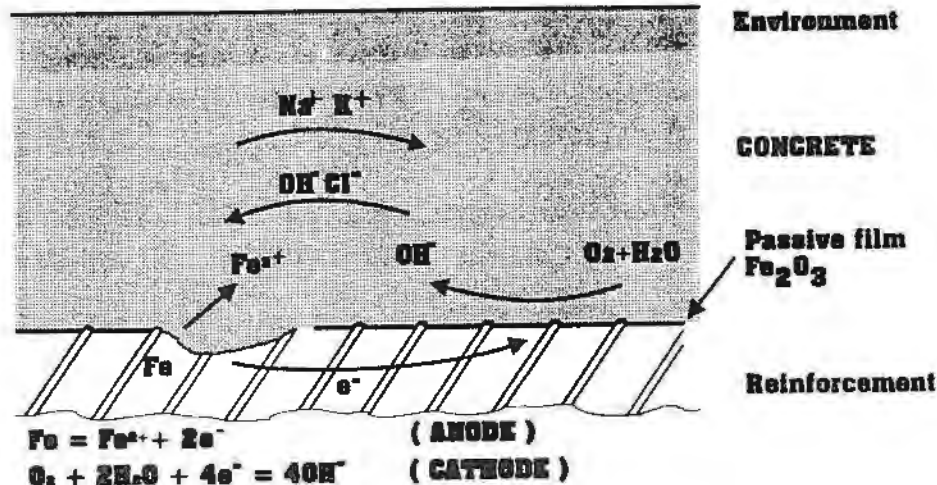


Fig. 1 Mechanism of reinforcement corrosion.

These reactions leads to the development of regions of differing electrochemical potentials and resulting in current flow within the concrete. Measuring the potentials and the magnitude of corrosion currents may, in principle, enable the detection of existing corrosion sites and the present rate of corrosion to be assessed. As long as the ambient conditions do not change, predictions of future corrosion failure can be made. In practice, concrete has cracks, flaws and aggregate particles, which affect diffusion flow characteristics, and it is not in uniform contact with reinforcement. Therefore, measurements of electrical characteristics can only provide a general guide to corrosion condition.

On the other hand these measurements are based on the non-destructive methods and, therefore, offer a wide range of possibilities for obtaining information about what is happening below the surface of hardened concrete on site. Assessment of the risk and extent of corrosion of embedded steel forms a current major area of concern, and is particularly important in relation to maintenance an repair programs.

In this paper two of these methods will be described and discussed regarding both advantages and problems occurring during measurements and interpretation of results. The well known half-cell potential mapping will be compared with the galvanostatic pulse method.

2. HALF-CELL POTENTIAL MAPPING.

This method was first developed in the late 1950's /1/ and has since been extensively used, particularly in the USA, for the assessment of concrete bridges. It was adopted in 1977 as an ASTM method C876 /2/. The method has also found wide use in Europe, among other countries also in Denmark since beginning of 1980 /3/. The method measures the electrochemical potential of reinforcement against a reference electrode placed on the concrete surface. The basic set up of this method is shown in Fig. 2. Prior to testing, electrical continuity of reinforcement is checked by applying a potential difference across rebar at different sections of the structure. Normally a measured resistance of less than 1 ohm is used to indicate continuous electrical connection of reinforcement.

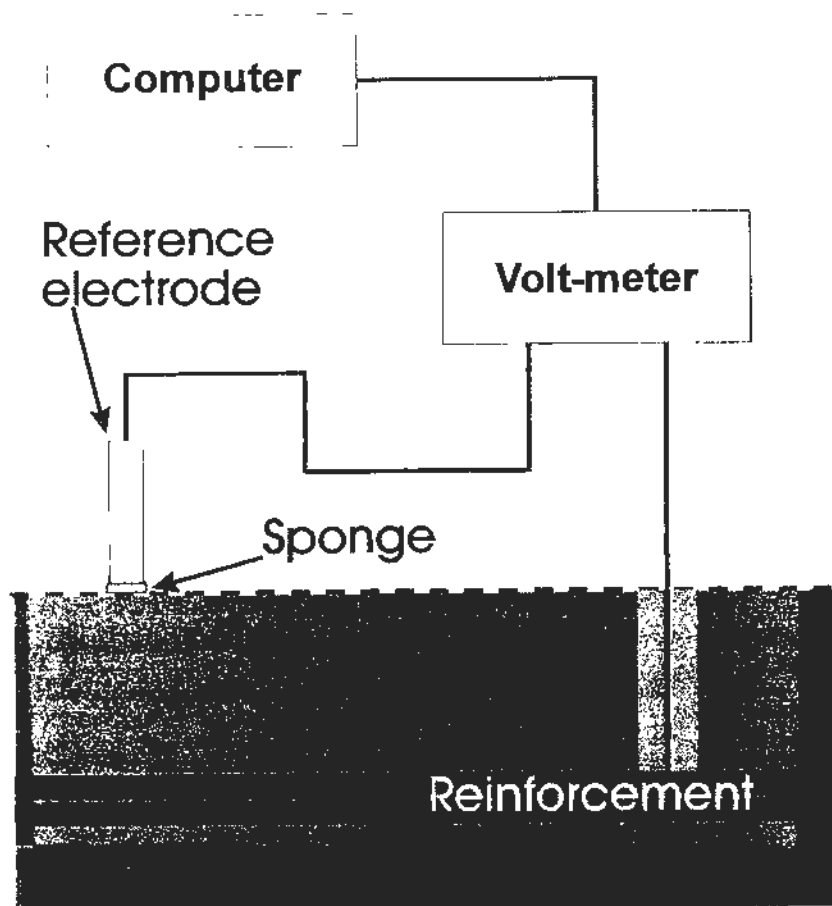


Fig. 2 Set-up of half-cell potential measurements.

In order to ensure a good contact with the reference electrode the concrete surface requires prewetting. A number of reference electrodes may be used, including copper/copper sulphate (CSE), silver/silver chloride or calomel (SCE). Potentials are measured with a high impedance voltmeter (>10 Mega ohm) to ensure low current conditions during testing. The evaluation of the results is normally performed by means of a personal computer. ASTM C876-87 provides a classification for assessing the results of the half-cell potential mapping.

There is a special difficulty in interpreting the results which lie between -200 and -350 mV vs CSE. Comparing neighbouring surface potentials, i.e. potentials gradients, is a more appropriate procedure [4]. Measurements are then presented in the form of equipotential contour maps from which areas of suspected corrosion are identified.

The measured electrochemical potentials are affected by a number of factors and these should be considered in interpreting the results. One of the most important factors is the quality of the cover concrete, particularly its moisture condition and contamination by carbonation and/or chlorides. Also oxygen access strongly determines the potential values of passive steel in concrete. Low oxygen content results in decrease of the potential. In wet concrete, due to low oxygen admission, conditions may prevail resulting in a shift of the potential to comparably low

values. Consequently passive steel may show low potentials similar to those of corroding steel. This leads to the risk that passive areas under low aeration conditions will be classified as corroding areas. A further limitation of this method is that the results only give an indication of whether corrosion is thermodynamically possible and no information relating to corrosion kinetics can be obtained.

It resulted in the need to supplement or replace this method with another in which these difficulties could be overcome. The galvanostatic pulse technique is a good choice in order to eliminate these problems.

3. GALVANOSTATIC PULSE METHOD

Galvanostatic pulse method is a rapid non-destructive polarization technique. The method set-up is shown in Fig.3. A short-time anodic current pulse is impressed galvanostatically from a counter electrode placed on concrete surface together with an reference electrode of the same type as previously described for potential mapping measurements. The applied current is normally in the range of 10 to 100 μA and the typical pulse duration is between 5 to 30 seconds. The small anodic current results in change of reinforcement potential which is recorded by means of datalogger. Reinforcement is polarized in anodic direction compared to its free corrosion potential.

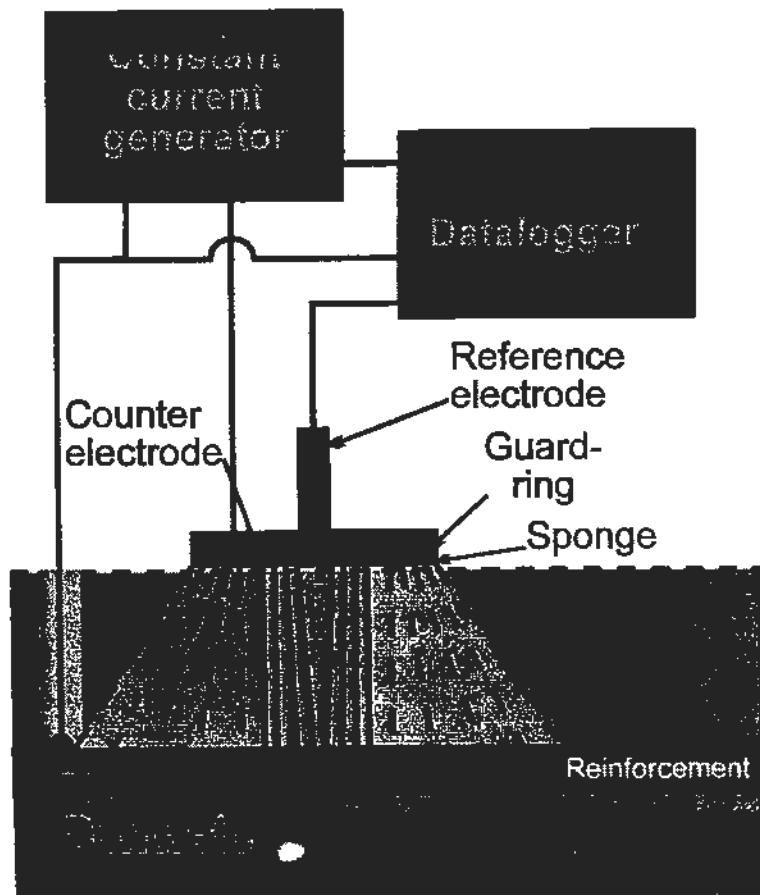


Fig. 3 Set-up of galvanostatic pulse measurements

The extent of this polarization depends on the corrosion state. The reinforcement is easy to polarize in the passive state, which is illustrated by the big difference between the free corrosion potential and the polarized potential. This difference is much lower for a rebar which is corroding. The galvanostatic pulse method yields much better information on the corrosion behaviour. The superiority of this method has been confirmed in the recently published works /5/,/6/, which emphasize its applicability to wet concrete, where the problems with interpretation of low potentials registered by potential mapping technique occur.

Together with the more reliable qualitative information concerning classification of passive and corroding areas this technique gives also possibility for quantitative evaluation, namely calculation of the corrosion current /7/. Under assumption that the area of the polarized reinforcement is known this corrosion current can be converted to the corrosion rate.

When the potentials are recorded on the concrete surface the measurements include the ohmic voltage drop which must be eliminated in order to obtain a true polarization value.

Schematic theoretical galvanostatic pulse results are shown on Fig. 4. When the constant current I_{app} is applied to the system, the polarized potential of reinforcement V_t , at given time t can be expressed as /7/:

$$V_t = I_{app}[R_p[1 - \exp(-t/R_p C_{dl})] + R_{ohm}] \quad [1]$$

where:

R_p = polarization resistance in ohm
 C_{dl} = double layer capacitance in mikroFarad
 R_{ohm} = ohmic resistance in ohm

In order to obtain values of R_p and C_{dl} separate from the ohmic resistance R_{ohm} this equation can be transferred to linear form

$$\ln(V_{max} - V_t) = \ln(I_{app}R_p) - t/R_p C_{dl} \quad [2]$$

where V_{max} is the final steady state potential value.

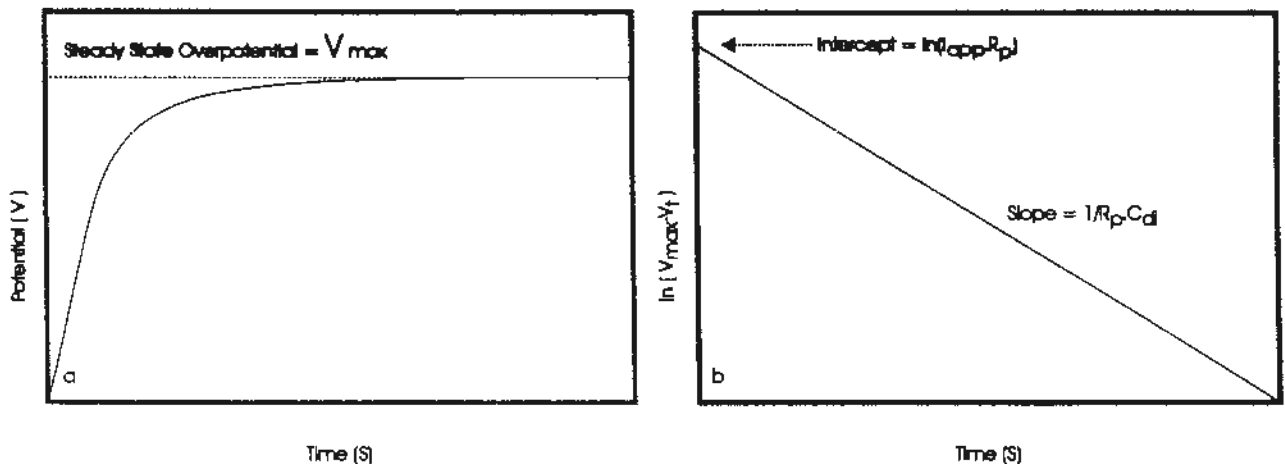


Fig. 4 Schematic illustration of galvanostatic pulse results

Extrapolation of this straight line to $t = 0$, using least squares linear regression analysis, yields an intercept corresponding to $\ln(I_{app}R_p)$ with a slope of $1/R_pC_{dl}$. The remaining overpotential corresponds to $I_{app}R_{ohm}$ which is the ohmic voltage drop. After the polarization resistance R_p is determined by means of this analysis the corrosion current I_{corr} can be calculated from Stern-Geary formula [8]:

$$I_{corr} = B/R_p \quad [3]$$

where B is an empirical constant determined to be 25 mV for actively corroding steel and 50 mV for passive steel.

4. MEASUREMENTS ON SITE

These measurements were performed on the structures placed in wet and anaerobic environments. According to the reason mentioned in section 2 in such structures the half-cell potential measurements could lead to the misinterpretation of the corrosion state.

By means of a set-up shown on Fig. 3 both half-cell potential and galvanostatic pulse measurements were conducted.

A constant anodic current pulse in the range of 80 μ A to 100 μ A was applied to the reinforcement from a stainless steel counter electrode. The current source was connected to the datalogger which also controlled its operation.

Potential measurements were performed by means of silver/silver chloride reference electrode and registered in the datalogger together with the potential changes due to the applied pulse.

In the beginning the potential changes were registered with 27 msec interval (approx. 50 records), followed up by 125 msec between the remaining measuring points.

All data were collected in the datalogger and then evaluated by means of a special developed software in personal computer.

In the following measurements performed on three different structures are reported.

4.1. Measurements on the supporting beam of the seawater laboratory

Fig. 5 shows the results of measurements performed on the 24 years old supporting beam located at the coast. The polarization transient, which is the difference between the half cell potential and the final steady state potential V_{max} from galvanostatic pulse is registered at different locations at the beam and then plotted as a function of the distance co-ordinate. The varying polarization transients are registered at different beam locations. These differences are biggest in the end and lowest in the middle of the beam.

According to the theory described in section 3, it means that the corrosion activity should be lower in the ends than in the middle part of the beam.

These results were confirmed by visual inspection carried out at selected locations at the beam. After removal of the concrete it was demonstrated that the corrosion attack on reinforcement in the middle section was much heavier than in the ends. Looking on results of half-cell potential only it was not possible to distinguish these differences in corrosion activity.

CORROSION MONITORING BY MEANS OF
▼ HALF - CELL POTENTIAL
◆ GALVANOSTATIC PULSE - V_{max}

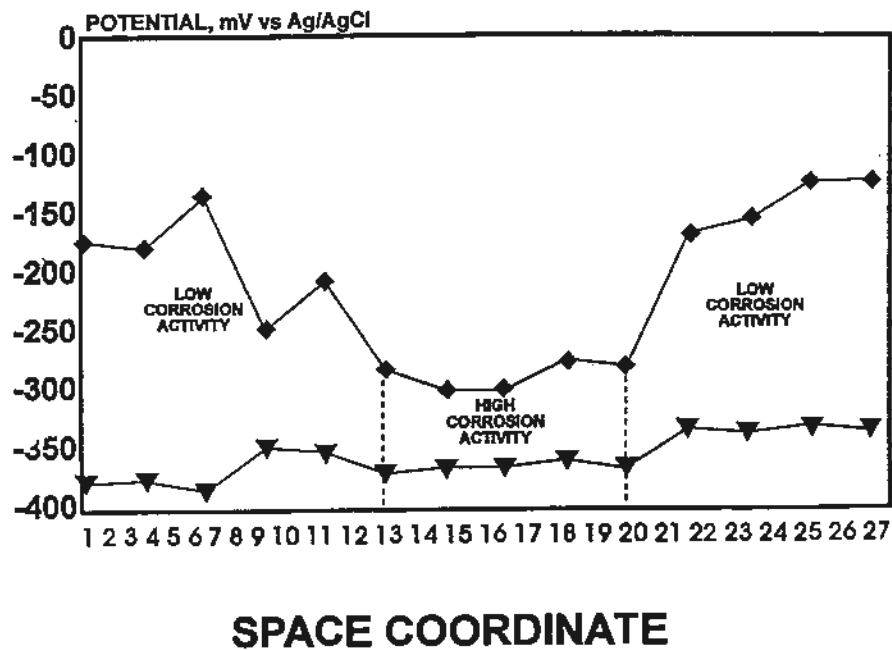


Fig. 5. Results of corrosion monitoring by means of half-cell potential and galvanostatic pulse measurements on the supporting beam.

In order to achieve a better quantification of the corrosion activity the effective polarization resistance was calculated from pulse measurements based on relationship [1] and [2] in section 3 and assuming constant polarized area. The results of this calculations are collected in table 1. With one exception the calculated polarization resistance is lowest at locations in the middle of the beam and highest in the ends. These results have a significant importance for evaluation of corrosion activity at different location of the beam.

It is not possible to calculate the corrosion rate from polarization resistance values, because the polarized reinforcement area is not being exactly defined. Variation in concrete resistivity and varying rebar density at different measurement locations may influence the results /9/. In order to obtain the true polarization resistance, which can be converted to the corrosion rate, it is necessary to assure an uniform distribution of the electrical current on the defined area of reinforcement.

Table 1. Calculation of effective polarization resistance from galvanostatic pulse measurements performed on supporting beam

Distance (cm)	Halfcell potential (mV)	Galvanostatic pulse		
		V_{\max} (mV)	$V_{\max} - (I_{\text{app}} \cdot R_{\text{ohm}})$ (mV)	R_p eff (ohm)
0	-380	-172	14	303
40	-377	-178	5	65
80	-385	-134	20	1946
120	-350	-255	2	1851
160	-352	-207	5	1946
200	-371	-281	9	68
240	-367	-299	3	32
280	-366	-300	4	105
320	-359	-272	4	95
360	-366	-279	5	72
400	-332	-166	4	165
440	-337	-153	15	173
480	-330	-123	17	342
520	-334	-120	13	238

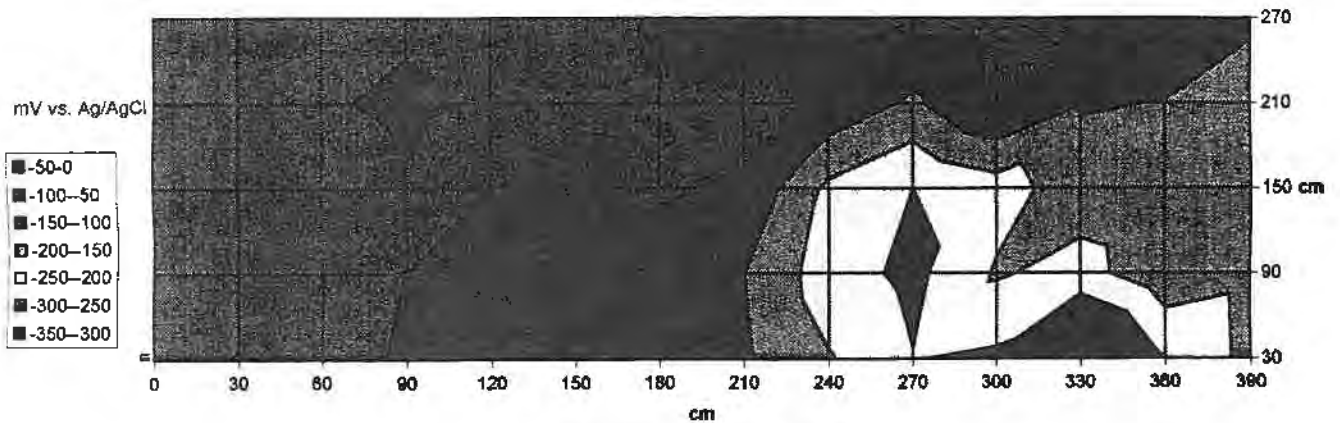
All potential values are in mV vs Ag/AgCl.

4.2. Measurements on concrete deck at power station

Another possibility for comparison of results from half-cell potential measurements and galvanostatic pulse is shown on Fig. 6. These measurements are performed on concrete deck at the local power station. This concrete deck is placed 20 cm over sea level. The upper part of the fig. (6a) shows potential gradients obtained from half-cell potential mapping.

It is noticed that only few potential gradients are registered, furthermore in the region, where it is difficult to interpret the results. This picture changes when we look at the lower part of the fig. (6b), which represents the results from galvanostatic pulse measurements. These results are plotted as a polarized potentials (the steady state overpotential V_{\max} with the potential drop subtracted, $I_{\text{app}}R_{\text{ohm}}$), at different neighbouring locations. Now it is possible to find much more detailed picture of the corrosion state than by means of half-cell potential mapping. Especially the area between 0 and 180 cm (x co-ordinate) is divided in five different regions compared to only two gradients obtained by the potential mapping technique. Galvanostatic pulse technique provides us, therefore, with more reliable results than it is possible by means of half-cell potential mapping in order to distinguish different corrosion activity.

Half-cell potential map, field 2



Galvanostatic pulse, field 2

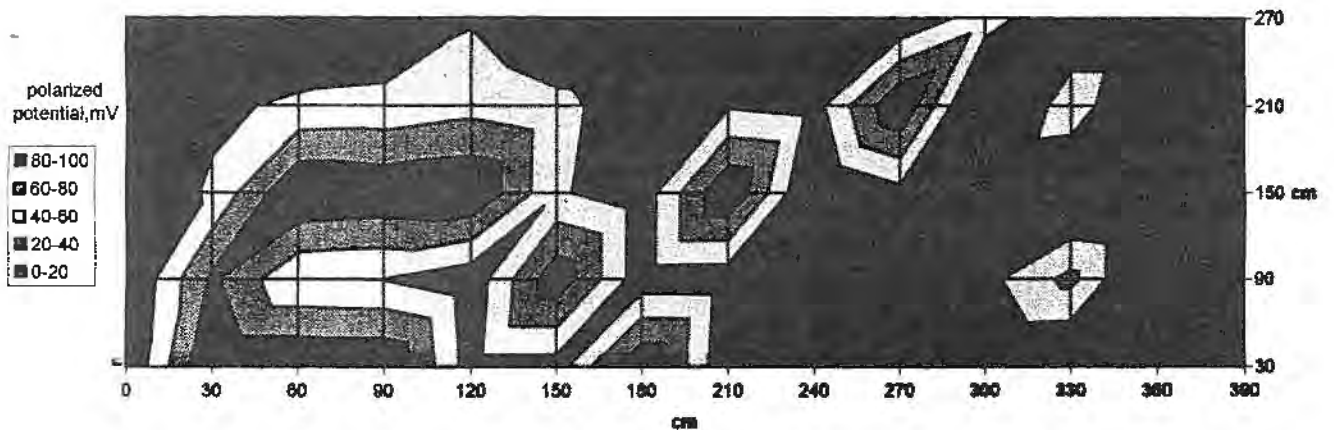


Fig. 6 Corrosion monitoring by means of :
6a - half-cell potential measurements - 6b - galvanostatic pulse measurements.

4.3. Measurements on a bridge pillar

These measurements have been performed on the pillar of a highway bridge. Measurements cover two opposite sides of the pillar regarding orientation to the road (one towards and second against the road). In both cases measurements are carried out on 3 meter of the pillar width and 1 meter of the pillar height.

Before the galvanostatic pulse is applied the free corrosion potentials are registered at each measuring point. Thereafter the reinforcement is polarized galvanostatically and both the ohmic resistance R_{Ohm} and the effective polarization resistance R_p are determined.

The ohmic resistance is calculated as a difference between the free corrosion potential and the first value of the polarized potential divided by the applied current. These ohmic resistance values are then plotted against the determined effective polarization resistance (Fig. 7).

The trend line can be drawn if, as reported by Elsener /6/, a linear relationship exists between both resistances. In praxis due to differences in homogeneity and humidity within the concrete only a qualitative relation between these two parameters shall be expected. Therefore, it is important not only to determine the ohmic resistance but also to analyse the linear part of the galvanostatic pulse curve from which the polarization resistance is calculated.

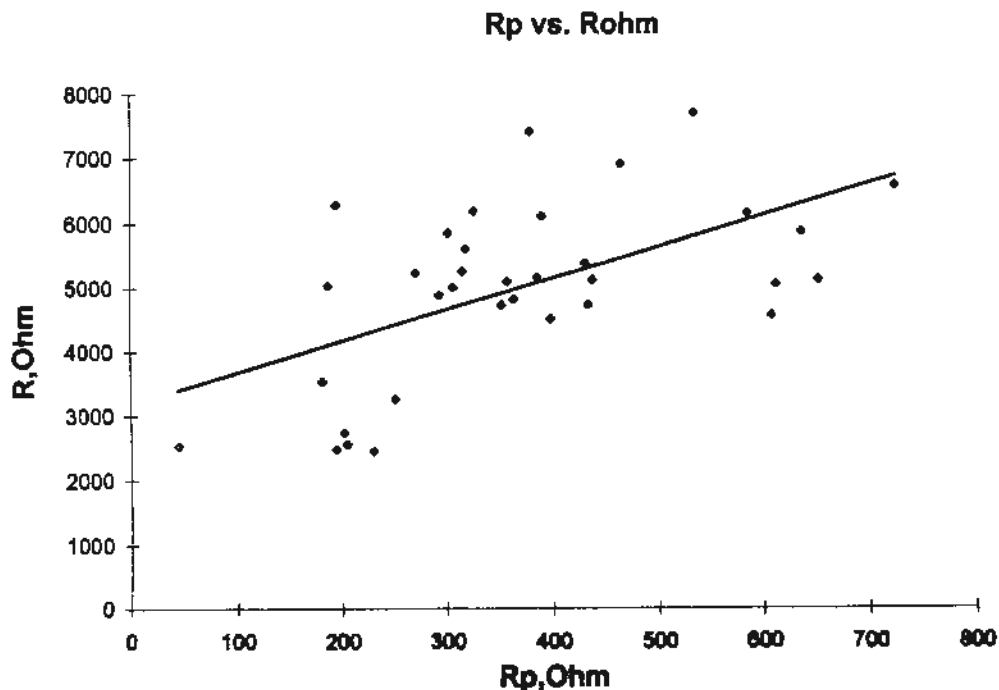


Fig. 7. Ohmic resistance plotted as a function of the effective polarization resistance

Fig. 8 shows the variation of half-cell potential, ohmic resistance and polarization resistance through the pillar width at height of 0,75 meter above the ground level. These measurements are performed on the pillar side towards the road.

The values of the registered free corrosion potentials (half-cell potentials) are almost uniform in the whole measurements area.

Looking at the determined ohmic resistance R_{Ohm} and the effective polarisation resistance R_p it is possible to identify the location at 1 meter of pillar width as the point of the enhanced corrosion risk. Also the location at 2,5 meter of pillar width shall be concerned in this respect. Therefore, contrary to the half cell potential measurements, it is also possible to perform a semi-quantitative evaluation of the corrosion state knowing both ohmic and polarization resistance derived from the galvanostatic pulse measurements.

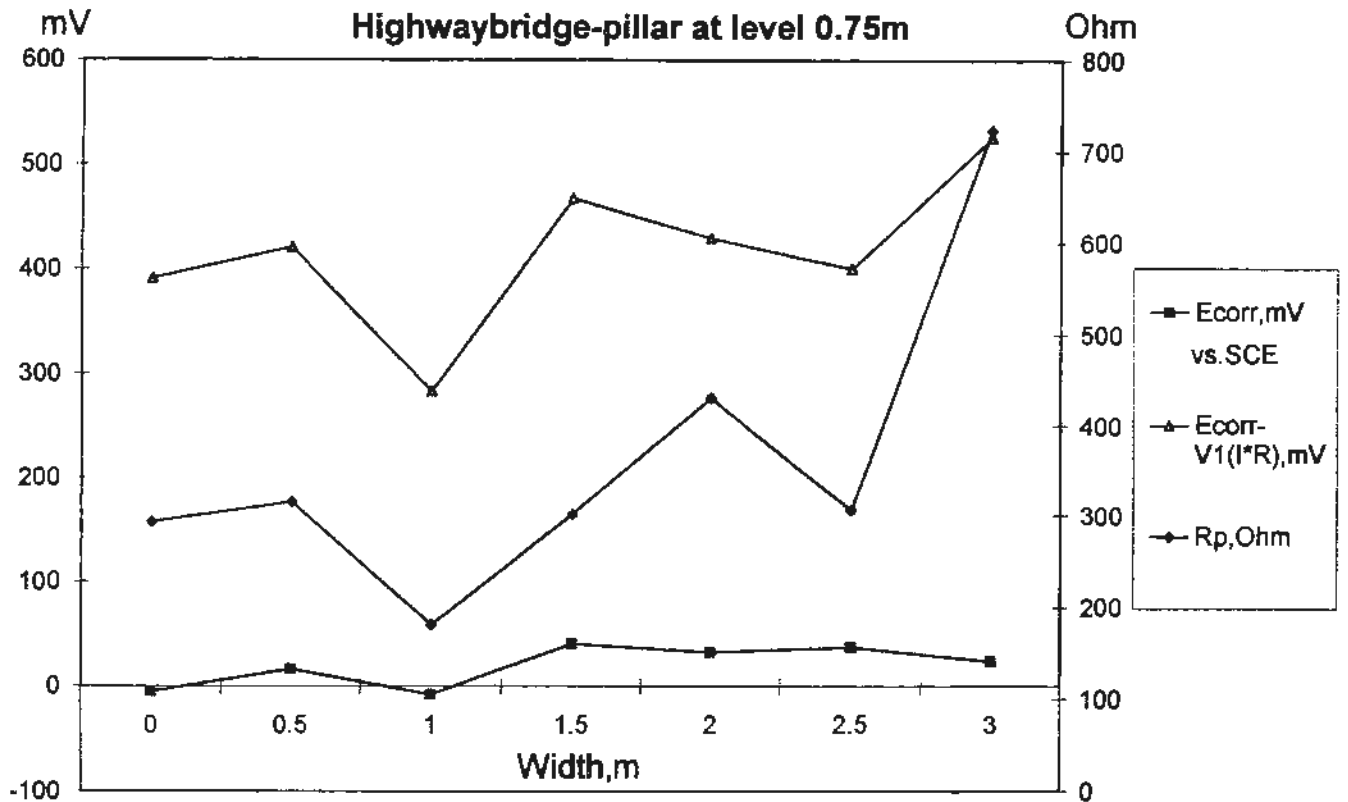


Fig. 8. Half-cell potential, ohmic resistance and polarization resistance determined at 0,75 meter of pillar height

5. CONCLUSIONS

- The potential mapping technique is not sufficient for detection of the local corrosion problems occurring in structures placed in wet and anaerobic environment.
- In such cases the galvanostatic pulse method is a valuable alternative, which provides much better possibility for classification of different corroding areas.
- The pulse technique is a non-destructive and quick method, which allows rapid monitoring of reinforcement corrosion, because within a few seconds the free corrosion potential, the ohmic resistance and the polarization resistance are determined.
- By means of this polarization technique the effective polarization resistance can be calculated. In order to obtain the true polarization resistance, which can be used for calculation of corrosion rate it is necessary to know exact area of the polarized reinforcement.

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